

**SAN MARCO**

is a brand of  
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# No Strip

Enamel for sheet metal and galvanized surfaces; non-flaking, satin effect



SERIES 186

NO STRIP - V.2024-09-23

## DESCRIPTION

NO-STRIP is a semi-gloss enamel with high hiding power, particularly suitable for painting and protecting surfaces covered in galvanized sheeting. The binder making up the product has a styrene-acrylic polymer base, and assures excellent elasticity, making the film applied particularly adherent and eliminating the phenomenon of flaking. Its special properties mean NO-STRIP can be applied directly on galvanized surfaces, and mostly in a single coat, although excellent hiding power is nonetheless assured.

## INSTRUCTIONS FOR USE

The product can be applied on galvanized surfaces, such as gutters, roofs, railings, etc.. It can be applied on ferrous metals treated with rust inhibiting paint. It can also be applied on aluminium and copper. Don't recoat NO STRIP with synthetic enamels to avoid scaling and flaking.

## TECHNICAL SPECIFICATIONS

- Type of binder: acrylic polymer
- Specific gravity per UNI EN ISO 2811-1: 1.00-1.28 kg/l (depending on the colour)
- Viscosity per UNI 8902: 900 ± 100 cps (Rotathinner rotational viscometer at 25 °C)
- Drying (25 °C, 65% R.H.): 1 hour touch dry; coatability no less than 24 hours after the first application.

### \*186N670 NO STRIP ALLUMINIO

- Specific gravity per UNI EN ISO 2811-1: 0.91±0,05 Kg\l
- Viscosity per UNI 8902: 400±100 cps (Rotathinner rotational viscometer at 25 °C).

## PREPARING THE SURFACE

Galvanized surfaces, aluminium and light alloys:

- Remove all traces of oxide by means of mechanical or manual cleaning.
- Carefully remove any grease using suitable alkaline solutions or thinner.
- Should the surface be affected by rust, apply a coat of single component primer PRIMER cod. 1630307.
- Remove all traces of dust and proceed with the application of a coat of NO STRIP on a perfectly dry surface.

Ferrous metal:

- Employ mechanical or manual cleaning methods to remove any flakes which, as a result of lamination, are not perfectly adherent, along with all traces of rust.
- Remove any layers of old paint which are not perfectly adherent and sand the whole surface.
- Remove any grease from the surface using a thinner.
- Dust the surface, make sure it is completely dry and apply 2 coats of rust inhibiting paint SATURNO serial 191.
- Apply a coat of NO STRIP on a perfectly dry surface.

## APPLICATION INSTRUCTIONS

Air and surface conditions:

Air temperature: Min. 8 °C/Max.+35 °C.

Temperature of the surface: Min.+5 °C/Max.+35 °C.

Relative humidity of the air: <75%.

Dry surface.

-Tools: brush, medium-bristle wool roller.

-Thinning: at 3% with the Dil. per Smalti Rapidi 5070712.

-Normally a single coat of the product is all that is required. A second coat can be applied after at least 24 hours in order to assure total opacity.

-Tools should be cleaned immediately after use with Dil. per Smalti Rapidi 5070712.

-Indicative spreading rate: 8-10 sq m/l per coat.

## TINTING

The product is available in the colours featured on the colour chart.

## STORAGE

Maximum temperature for storage stability: +30 °C

Minimum temperature for storage stability: +5 °C

The product should be preferably used within 3 years from date of manufacture when stored in original unopened containers and in appropriate temperature conditions.

## SAFETY RULES

Limit value EU (Dir. 2004/42/EC)

Cat. A/i: One-pack performance coatings (sb): 500 g/l (2010)

The product contains max: 500 g/l VOC

Flammable.

The product must be transported, used and stored in accordance with the standards in force regarding hygiene and safety; after use, do not litter, let residues dry out completely and treat them as special waste. Consult the safety data sheet for additional information.

## SPECIFICATION ITEM

Applications, on previously prepared surfaces, of NO STRIP Non-flaking satin-finish covering series 186 - with a base of styrene-acrylic resin dispersed in solvent - with one coat, for a minimum consumption of 125 ml/sq m.

Supply and application of the material €. .... per sq m.